

**Work Order ID 87746**

July-11-12 8:22:56 AM

**\*87746\***

Page 1

**Item ID:** D4672-1

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

**Item Name:** Blanking Plate

Stop **\*NS2\***

**Start Date:** 11/07/2012      **Start Qty:** 8.00

**\*8\***

**Cust Item ID:**

**Required Date:** 25/07/2012      **Req'd Qty:** 8.00

**\*8\***

**Customer:**

**Reference:**

Approvals: Process Plan: MLJ Date: 12/07/11 Tooling:

**Date:**

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: 7/1/2017 SPC (Y/N): \_\_\_\_\_

Date:

Stop \*NR2\*

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 87746

\*87746\*

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July-11-12 8:22:56 AM

Item ID: D4672-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Blanking Plate

Start Date: 11/07/2012 Start Qty: 8.00 \*8\*

Cust Item ID:

Required Date: 25/07/2012 Req'd Qty: 8.00 \*8\*

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start \*NR1\*

QC: Date:

SPC (Y/N): Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

180

Identify as per dwg & Stock Location: 8124/A 0.00

\*180\*

Packaging

Memo

0.00

Packaging

190

QC21- Final Inspection - Work Order Release 0.00

\*190\*

QC

Memo

0.00

Quality Control

8x SP  
12-7-16

12/7/18 JA

MF  
12-07-16

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

July-11-12 8:23:00 AM

Page 1

Work Order ID: 87746

\*87746\*

Parent Item: D4672-1

\*D4672-1\*

Parent Item Name: Blanking Plate

Start Date: 11/07/2012

Required Date: 25/07/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA		Purchased	No				sf	297.8693		2.357895			

\*M304S20GA\*

304/316 .040 Sheet

\*\*

2.5

Jm 12-7-12

Location	Loc Qty	Loc Code
001	52.4914105	
121192	52.4914105	
MAT020	245.377922	
117933	27.3442	
118400	5.3723	
118964	23.2	
119346	24.8	
121380	49.761422	
121901	114.9	

12.901

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 83748 MJS  
 12/07/11

**D4672-3 BLANKING PLATE**

**D4672-1 BLANKING PLATE**

RELEASED  
 2012-07-10  
 P. BLN 12-611

A		NEW ISSUE		MB	12.06.13
REV.		DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4672</b> TITLE <b>BLANKING PLATE</b> SCALE NTS COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR THE REPRODUCTION OF ANY OF THE INFORMATION CONTAINED HEREIN WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		REV. A	
DRAWN				SHEET 1 OF 2	
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.					
DATE	12.06.13				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

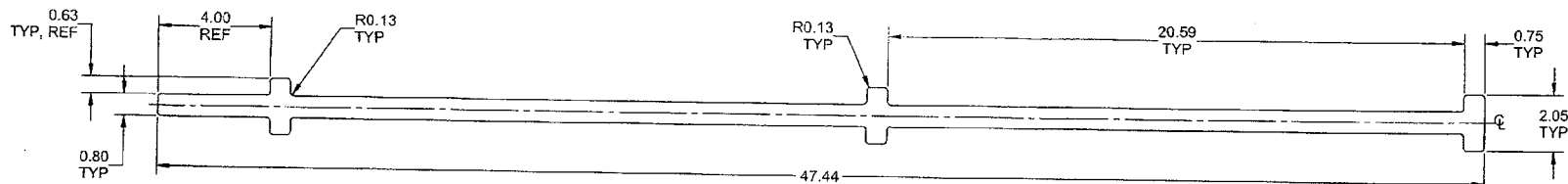
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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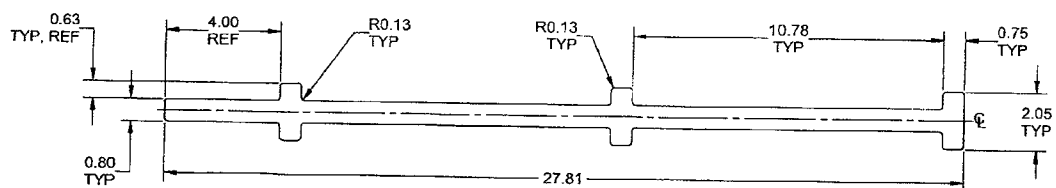
**NOTE:** Date & initial all entries



87746



**D4672-1 BLANKING PLATE**



**D4672-3 BLANKING PLATE**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.040 THICK, ANNEALED 2B FINISH PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 REF DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4672-X" PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: D4672-1 = 0.47 lbs; D4672-3 = 0.29 lbs
- 8) SYMMETRY: ABOUT CENTERLINE OF PART

RELEASED  
2012-07-10  
4 ECH 12-64

DESIGN		<b>DART AEROSPACE LTD</b>
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. <b>D4672</b>
MFG. APPR.		REV. A
APPROVED		SHEET 2 OF 2
DE APPR.		TITLE <b>BLANKING PLATE</b>
DATE	12.06.13	SCALE NTS
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